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PRELIMINATE REPORT ON A METEOD FOR THE DEVERMINATION OF SMALL QUARTITIES OF THE RIVE

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ARMBACT

A detailed procedure is presented for the separation and determination of thorius. The method is especially designed for the determination of very small quantities of thorium (as low as G.10 mg) in rocks and ores of widely different composition, but can be used for the determination of any quantity of thorium. For quantities of thorium below one milligram, the thorium is determined colorimetrically as the indime equivalent of thorium indate; for quantities of thorium above one milligram, the thorium is determined gravimetrically as ThO₂. A discussion of the important features of the method and a summary of the more important experimental work that led to the adoption of the method are given.

INTRODUCTION

The work of the Trace Elements Investigations of the Geological Survey necesmitated the accurate determination of very small percentages of therium in rocks and ores of widely different composition. As the methods described in the literature are not adapted to the determination of the small quantities of therium sought or are not applicable to the determination of therium in the presence of phosphate, a major constituent of many of the samples to be analyzed, it was necessary to develo methods especially designed for this work.

In the development of such a method adequate provision had to be made (1) for the separation of thorium from other elements, of which titanium, sirconium and rare earths are the most troublesoms, (2) for the presence of phosphate, and (3) for the measurement of quantities of thorium less than one milligram.

In the procedure presented in this report separation of thorium as locate is employed under conditions sessewhat different from those described in the literature Particularly the acidity recommended was found to be too high for complete precipitation of very small quantities of thorium. For the separation of thorium from in strong acid mirron advantage was taken of the insolubility/of the phosphate of zirconium.

Nost of the titanium is also removed in this step. The rest of the titanium is removed by means of two locate precipitations in the presence of hydrogen perceide.

The final determination of thorium is either colorimetric, as the indine equivalent of Th(IO₂), or gravimetric, as ThO₂, depending on the quantity of thurium present.

OUTLINE OF PROCEDURE

The essential features of the method are:

- 1. Complete decomposition of the sample.
- 2. Removal of nearly all iron (and molyhdenum) with stayl acetate from a 1-1 HCl solution.
- 3. Precipitation of therium with sedium carbonate. Any calcium, magnesium, titanium, zircenium, chromium, manganese, rare earths and some of of the aluminum and phosphate present are also precent precipitated.
- 4. Solution of the carbonate precipitate in HNO3 and precipitation of the thorium sirconium and titanium as lodates from 3% HNO3 solution.
- 5. Digestion of the indate precipitate with HNO2 and addition of phosphate, separating the sirconium and part of the titanium.
- Double precipitation of thorium as icdate in the presence of hydrogen peroxide separating the rest of the titanium.
- 7. Determination of thorium by measure measuring, spectrophotometrically, the iodine equivalent (dissolved in carbon tetrachleride) of thorium iodate or gravimetrically, as ThO2, after reduction of iodate and precipitation with NH₄OH.

PHOCEDURE

Decomposition of sample.

1. Neigh out 5 g of each sample having a total radioactivity count equivalent to 0.015% U or less. Use proportionately smaller samples for those having higher counts. Prepare a hydrochloric acid solution of the sample as outlined in Geological Survey Trace Elemente Preject Report No. 2. Complete decomposition of the sample is sesential as it is not considered safe to assume that no therium is present in undecomposed material. Any hydrolytic precipitates of tantalum, columbium, tim, titanium, mirconium, and tungsten, especially in the presence of phosphate, may carry themium and about the left in the solution.

Extraction of iren.

2. After obtaining a 1-1 MCl solution of the sample, evaporate dean to a volume of about 25 ml and extract iron by shaking the solution with about acceptate in a separatory funcel. Shake the 1-1 MCl solution with AD ml of othyl accepte in a 250 ml separatory funcel and after the two layers have separated, draw off the seid layer into another separatory funcel of the same size, and repeat the shaking with 20 ml of othyl accepte. The two extractions are outsident as it is not necessary to remove iron completely. Draw off the seid layer into a 400 ml beaker. Combine the sthyl accepte layers and wash once by shaking with 5 ml of 1-1 MCl. Add the mashings to the seid solution in the 400 ml beaker.

Separation of thorius.

ecvered over might.

3. Minto the seld sold solution from the extraction of iron to a volume of 250 to 300 all and best to belling. Hemove from the burner and slowly add 50 percent MaCH solution until a slight permanent precisitate forms and then dry MagGO3--very carefully-until effertescence no longer takes place, then 2 g of NagOO3 in exceed. Place the beaker in cold water both and after 3/A to 1 hour filter on a 640 Whatman 12.5 on paper.

If uranium is to be determined on the same sample transfer the precipitate to the original banker with a stream of distilled water and add 7 ml of BCL. Dilute the solution to 250 to 300 ml, heat to beiling and recipitate with 50% NaCH and dry Na2CO3 in the same way as before. Cool, filter, and much the precipitate five times with a solution containing 10 g of Na2CO3 per liter. Combine the filtrates from the two carbonate precipitations for the determination elementation of uranium.

4. Transfer the carbonate precipitate to the original beaker with a stream of distilled water. Add NOC3 dropwise, with constant stirring, until the mixture is red to methyl red, taking care to disperse lumps of the precipitate with a stirring red. Add 5.0 ml of NOC3 in excess and make the volume up to 100 to 125 ml with distilled water. Add 50 ml of a 7 percent water solution of NOC3, stir and let stand

Filter, without washing, on a \$42 Whatman 9 on paper. Transfer the precipitate to the original beaker with a stream of water. Replace the filter paper in the funcel and pages 30 ml of 2-1 MMC3 through the paper into the beaker. By means of a stirring rod bring the solution into contact with any precipitate left on the walls of the beaker. Adjust the volume to about 100 ml with He0.

- 5. Buil the solution for about 1 minute, and 0.4 g of east anhydrous disodius sold phosphate (MagNPC), stir the solution well and digest on a steam both until the volume is reduced to about 50 ml.
- 6. Filter on a #41 Whatman 9 cm paper, transfering most of the procipitate to
 the paper. If the filtrate is not clear, refilter on the same paper until a clear
 filtrate is obtained. Rinse out the basker and wash the precipitate and paper with 40 ml of 1-9 HNO3 containing 0.4 percent NacHPO, (anhydrous).
- 7. Houtralise the filtrate to the methyl red end point with 50 percent NaOH solution and add 10 ml of HaOH solution in excess. Digest on the steam bath for about 1/2shour

Filter on a \$40 % between 9 cm paper (or a smaller \$40 % between paper if the size of the precipitate permits). If the filtrate comes through turble, refilter on the same paper until a clear filtrate is obtained. Do not wash the precipitate.

8. Flace the filter paper containing the precipitate in the original beaker.

Add 6 ml of 1-1 MMO3 and macerate the paper with the aid of a stirring rod. Add 25 ml of M-D and stir well.

Filter on a \$40 Whatman 7 on paper. Nach with 40 ml of 820, catching the filtrate and washings in a 150 ml beaker and allow to drain well.

9. To the filtrate, the volume of which is now 70 ml, add 10 ml of H₂O₂ (27-30 percent), then 20 ml of a 7 percent water solution of NIO₃. Stir and let stand overnight. The next morning add 5 ml of H₂O₂ (27 to 30 percent), stir and allow to settle for 30 minutes.

Filter on a 542 Whatman 5.5 cm paper. Shile filtering do not replace stirring red in beaker as this stirs up the precipitate so that it may run through the filter. No not wash. Place the paper containing the precipitate in the original beaker.

Add 6 sl of 1-1 NNO3 and macerate the paper with the sid of a stirring rod. Add

25 sl of H₂O and stir.

10. Filter on a \$42 Whatman 5.5 on paper, catching the filtrate in a 150 ml beaker. If the filtrate is not clear refilter on the same paper until a clear filtrate is obtained. Much with 40 ml of R20 and and drain well. To the filtrate, the volume of which is now 70 ml) add 10 ml of H202 (27 to 30 percent), then 20 ml of a 7 percent water solution of KIO3. Stir.

At the same time prepare a solution containing 0.8 mg of ThO₂ in 67 ml of EgO and 3.0 ml of concentrated ENO₃. To this add 10 ml of EgO₂ (27 to 30 percent), then 20 ml of a 7 percent ef a 7 percent water solution of EIO₃. Compare the turbidity developed in this solution with that developed in the same solution to estimate the thorium content of the sample solution. Of the procipitate is compact and granular rather than fleecy, there is reason to suspect that the precipitate is not pure Th(IO₃)4 and a reprecipitation should be made. If the ThO₂ content is estimated to be 0.8 mg or less, determine ThO₂ colorisatrically (Procedure, sections 11, 12, and 13). If the ThO₂ appears to be greater than 0.8 mg, determine ThO₂ gravimetrically (Procedure, section 14).

Determination of thorium

Colorinatrio

11. After letting the thorium lodate precipitate settle over night, and 5 ml of HgO2, stir and allow to settle 30 minutes. Decant the supermatant liquid on a 742 Whatman 4.0 cm paper, taking care to select well packed, evenly laid papers. When about 3/4 of the supermatant liquid has been passed through the paper replace the original receiver with a 50 ml beaker. Resume filtration. After most of the

precipitate and the last drop of the liquid have been transferred be the paper, examine the filtrate. If it is not clear, refliter on the same paper until a clear filtrate is obtained. Replace the receiver with a 30 ml beaker. Since the walls and bottom of the precipitation beaker with a fine jet of 76 percent alcohol (80 ml of 95 percent alcohol diluted with distilled water to 100 ml). Transfer the rinsings to the filter paper, filling but not over running the paper. Scrub the beaker with a 76 policeman, again rinse the beaker with a fine jet of Mapercent alcohol and transfer the rinsings to the filter paper. Make a final rinse of the beaker with the alcohol solution and when this rinsing has craimed through the paper, make 3 displacement washings of the paper with the alcohol solution. When the last of the alcohol has drained through the paper shake the liquid from the stem of the funnel. Total alcohol washings should not exceed 15 ml. Wash off the tip of the funnel with the sleb alcohol solution.

12. Replace the receiver with a 100 mm (19 mm diameter) spectrophotometer cell.

Treat the paper in the g funnel with 1 ml of 1-1 RgSO_A, dropping the HgSO_A around the top of the paper, then tilt the funnel to insure contact of the RgSO_A with any precipitate that may have crept above the top of the paper. Let the HgSO_A stand in centact with the paper for about 5 minutes to permit complete solution of the precipitate. Much the paper 6 times by running a jet of distilled water around the top of the paper. Total washings should not exceed exceed 10 ml.

13. Add 10 ml of carbon totrachloride to the solution in the cell, add 0.2 ml of hypophosphorous acid, stopper the tube and shake for 2 minutes. Immediately measure the percent transmittancy of the colored solution in a spectrophotometer set at a wavelength of 520 millimicrons. Cotain the mg ThO2 equivalent by reference to a standard curve. (See Experiments, II.) If a spectrophotometer is not available the mg ThO2 equivalent of the colored solution may be estimated by comparison with a series of standards prepared from methyl red and thymol blue. (See Experiments,

Gravimetric

14. After letting the precipitate of thorium locate (Procedure, section 10) settle ever night, add 5 ml of 27-30 percent NgO2, etir and allow to settle for 30 minutes. Filter on a \$42 Whatman 5.5 cm paper. Hake no effort to trans-fe- transfer all the precipitate from the beaker to the filter paper. Do not wash. Allow the paper to drain and place paper and precipitate in the original booker. Add 5 ml of HCl and macerate the paper with the aid of a stirring rod. Place the beaker on the steam bath for about 5 minutes, then add 75 ml of NgO. While stirring, add NHgOH to the methyl red end point, then 2 ml of concentrated NHgOH in excess. Place on the steam bath for about 15 minutes.

paper by rineing the beaker with a few ml of the filtrate. Do not wash. Allow the filter paper to drain well. Bry the precipitate, wrapped in its moist paper, in a weighed platinum crucible, char the paper slowly without allowing it to ignite, and burn the carbon off with a gradually increased flame. Finally heat at the full heat of a Meker burner and blast for about 5 minutes. Weigh the residue as ThO2.

DISCUSSION OF PROCEDURE

The procedure, outlined in Geological Survey Trace Elements Project Report No. 2, which has been found to be suitable for the decomposition of most materials, results in a MCI solution of the sample. By the carbonate procipitation, therium tegether with calcium, magnesium, titanium, streenium, chromium, rare earths and some aluminum and phosphate, is removed from the MCI solution. The carbonate precipitation also separates therium from uranium (the uranium going into the filtrate), thus making it possible to determine both elements on the same sample (see Geological Survey Trace Elements Project Report No. 2).

The iodate precipitation made on the HHC3 solution of the carbonate precipitate effects a preliminary separation of thorium, titanium, and sirecnium from
most metals including the rare earths (except quadrivalent cerium). However, if the
sample contains much titanium and sirecnium there may be some occlusion of these
elements. If the comple contains phosphate, that also may be retained combined
with titanium and sirecnium.

Preliminary tests showed that when the quantity of therium present is very small, complete recovery is not obtained in the very strong nitric acid concentration commonly used for the precipitation of therium ledate. Experimental work showed that complete recovery of very small assumts of therium is effected only when the acidity as nitric acid is less than 5 percent. In the present work an acidity of 3 percent is used.

Thorium phosphate, even in the presence a of excess phosphate, is readily soluble in 15 percent 8003. On the other hand, sirconium phosphate is very insoluble even at much higher acidity. Tests showed that when sirconium phosphate is boiled in 1-1 8003 and in concentrated 8003, the amount of sirconium dissolved is enficient insufficient to give a precipitate with 8103 in 3 percent 8003 solution. Titanium phosphate is considerably more insoluble than thorium phosphate, but not as insoluble as sirconium phosphate. The acid transment of the phosphates, therefore, results in a separation of mirconium and part of the titanium from thorium.

The low saidity (3 percent) used in the iodate precipitation of thorize requires a reduction of the acidity of the filtrate from the acid treatment of the phosphates. This is accomplished by precipitating the thorium, and any titanium present, in the filtrate from the acid treatment, with sodium hydroxide, then dissolving this precipitate with 6 ml. of 1-1 Midg. The volume in which the sodium hydroxide procipitate is dissolved plus the volume of wash solution used is adjusted to provide a final volume of 100 ml after the addition of SgO2 (27 to 30 percent) and KIO3 in the subsequent iodate precipitation.

Precipitation of therium as the locate from the solution of the section hydroxide precipitate in the presence of an excess of \$202 effects a separation of therium from any titanium and rare earths carried through to this point. After the solution has settled over night, \$202 is again added before filtering to dissolve any titanium locate precipitated by escape of \$202. A second locate precipitation, again in the presence of excess \$202, is desirable, however, to remove any traces of titanium and corium that may have been occluded by the paper or the precipitate. If the sample is very high in cerium it may be necessary to make one or more additional locate-\$202 precipitations.

In waching the thorium lodate precipitate prior to the colorimetric determination, it is necessary to use a solution which will reseve EIO, completely from the filter paper and in which therium lodate is insoluble. A number of wash solutions were tested but none was found to fulfill the conditions as effectively as 76 percent alsohol. The size filter paper used and procedure for washing outlined was found to be most satisfactory and it is strongly suggested that it be followed sarefully.

when therium iodate is reduced reduced with hypophosphorous acid in the presence of M2SM4, lodine is liberated. Th(IO3)4 + 2H2SO4 + 5H3PO2 = Th(SO4)2 + 5H3PO4 + 2H2O + 2Ig. By causing the reaction to take p- place in the presence of carbon tetrachloride the iodine liberated is immediately dissolved, imparting a bluiched color to the carbon tetrachloride. As the iodine liberated is directly equivalent to the thorium/resuced, a color measurement of the carbon tetrachloride-iodine solution may be used as an indirect measurement of the thorium iodate. Because the measurement is indirect, it is, or course, sepential that the thorium iodate be free of any other iodate.

In the gravinatric determination, it was found that complete solution of the thorium and reduction of the lodge in the thorium indute precipitate was brought about by treatment with concentrated hydrochloric acid, as proved by repeated determinations on samples of known thursum content. The thorium hydraxide precipitate, made with approaches of amounts, must not be washed after being filtered, because a minute quantity of the thorium hydraxide invariably goes through the paper. Weak amounts and solutions of varying strengths of amounts mitrate were tried as wash solutions and found to be tem ineffective in preventing small quantities of the thursum hydraxide from running through the paper, the paper. However, the amount of RGL (the only contaminant at this stage of the analysis) remaining in the well drained precipitate is of the order of G.L mg and most if not all of this is volatilized by the blast lamp.

EXPERIMENTS

I Analysis of synthetic mixtures

The procedure described herein was tested by determining therium in solutions whose therium centent was not known to the analyst. The test solutions were prepared by adding different amounts of a standard therium nitrate solution to 50 ml of either of two synthetic mixtures. The standard therium solution was made from reagent grade therium nitrate that was found, spectrographically, to contain less than 0.1 percent of any other metal. The solution was standardized by procipitating the therium as seek locate from a 10 ml aliquot, filtering and reducing with concentrated XCl and finally weighing as ThO₂ after precipitating with ammonia. As a further check on the standardization eight samples containing 0.2 ml to 1.6 ml inclusive of ThO₂ solution were precipitated as the locate and the locate equivalent, of Th(IO3)4 determined spectro-photometrically. The readings were then plotted against a theoretical KIO3-ThO2 curve (see Experiments, II). The two methods of standardization checked very closely.

One of the synthetic mixtures, Solution 5, was made to represent the average composition of a selution obtained on decomposition of a shale (as outlined in Geological furvey Trace Elements Project Report No. 2), the other mixture, Solution P, was made to represent the solution obtained on decomposition of a phosphate rock. The solutions contained 10 percent NOL. Firty milliliters of each solution contain respectively:

	Solution S	Solution P	Compound used
Al ₂ 0 ₃	0.75 6	0.20 g	AlCl3.6H20
Fe203	.50	.20	FeC13.6H2O
ИдО	.05	.05	MgCl2.6H2O
CaO	•50	1.50	CaCl ₂
K20	•30	.20	KC1
TI TiO2	.05		TiCl4
2002	.005		Z-0(NO3)2.2H2O
V205	.02	.02	(NH4)2V2O5
Cr203	.02	.02	K20r207
11003	.005	.005	(NH4) 6407024.4H20
Mno	.005	.005	MnCl ₂ .4H ₂ O
BaO	.005	.005	BaCl2.2H20
PbO	.005	.005	PbC03
P205	.010	1.25	(NH ₄) ₂ HPO ₄
Y203	.005		Y(NO3)3.4H20
CeO ₂	.005		Ce(NO3)4
Nio	None	.005	NiCl2.6H2O
10205	None	.005	Na2HA504.12H20

TiO2, ZrO2, CeO2 and Y2O3 were not added to stock solution P but a separate solution, Solution C, containing these constituents was made up. Each 10 ml of solution C solution contained

TiO₂ 0.05 g added as TiCl₄

ZrO₂ .005 " " ZrO(NO₃)₂.2H₂O

CeO .010 " " Ce(NO₃)₄

Y₂O₃ .010 " " Y(NO₃)₃.4H₂O

In preparing the test solutions 50 ml of solution S respectively were measured out. To each 50 ml of solution P was added 10 ml of solution C. Definite quantities unknown to the analysts of standard thorium nitrate solution was added to each test solution, and thorium was separated and determined by the procedure herein

outlined. The results obtained are given in Table I.

Table I. Determination of thorium (in milligrams) in synthetic mixtures

TROTE T'	paralurrurrion (or Cuolitim	(TH MITTIRE SAME) TH W	nthetic mixtures
Sample No.	Type of test sample	Th02 added	ThO2 1	
T 4	s	.05	.u	21
Tl	P	.30	.42	
T 5	S	-40	.42	
T 6	P	.70	66	
T3	P	.90	.75	
TS	S	.80	.83	••
n	P	1.2		1.2
T7	8	1.4		1.3
Y4	P	1.6	•••	1.6
T2	P	1.85		1.5
12	P	2.4		2.2
13	P	4.7		4.6

II Standard reference curve for the spectrophotometric determination of thorium

Pigure 1 shows the spectral transmittancy curve, using a Coleman spectrophotometer, of a solution of iodine in carbon tetrachloride. There is a definite minimum transmittancy at 520 millimierous. This curve was obtained against carbon tetrachloride as reference.

The transmittance-concentration curve of carbon tetrachloride solutions of indine equivalent to different amounts of therium is given in Figure 2. To extain this curve a solution of RIO₂ was used of which each millimeter was equivalent in IO₃ content to 0.2 mg of ThO₂ as Th(IO₃)_A. Definite amounts of the RIO₃ solution were measured out into the cells, the volumes were made up to 9 ml, and in the following order, 1 ml of 1-1 H₂CO_A and 10 ml of carbon tetrachloride were added. The celer was developed in one sample at a time by adding 0.2 ml of hypophosphorous acid, steppering and shaking for 2 minutes and the reading made on the spectro-hotometer before developing the color in the next sample. The curve is based, therefore, on the theoretical isolate-iodine equivalent of thorium.

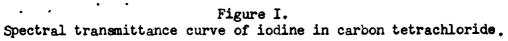
To sheek the validity of this theoretical curve and to sheek the completeness of recovery of therium as Th(103), when precipitated from a 3% 18003 solution
with 20 ml of a 7 percent water solution of KlO3, definite amounts of the standard
therium solution were measured out and the therium precipitated as indate, filtered,
dissolved, and the color developed and read as described in the culcrimetric
procedure (see Procedure, Sections 11, 12 and 13). The readings indicate that the
theoretical transmittance-demonstration curve is valid and that the recovery
of Th(103), from a 3% ENO3 solution is complete within the limits of experimental
error.

III synthetic colorimetric standards

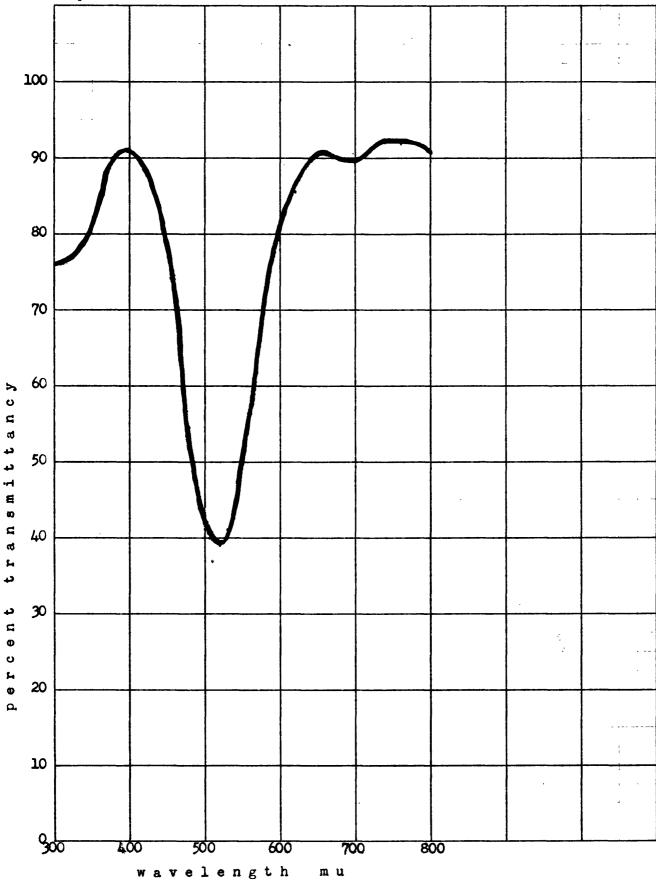
The spectral transmittance curves of sothyl red and of thymol blue in acid solution are very similar to the spectral transmittance curve of iodine in earbon tetrachloride—with the minimum transmittance at 520 and 540 millimiorons

respectively compared with 520 millimierone for lodine in carbon tetrachloride. From the curves it would appear that methyl red alone in the proper concentration should closely match the color of iodine in carbon tetrachloride, but actually the color is not quite blue enough and it is necessary to add some thylmol blue (in acid solution) to exactly match the color.

The standards may be prepared by visually matching different concentrations of an acid methyl red-thymol blue solution with indine-carbon tetrachloride solutions prepared from known assumts of KIC3 or, if a spectrometer is available, by asjusting such mixtures to give the proper reading on the spectrophotometer for indine equivalent to definite assumts of therium. Such synthetic standards have been found to be stable for about a month.



: 1



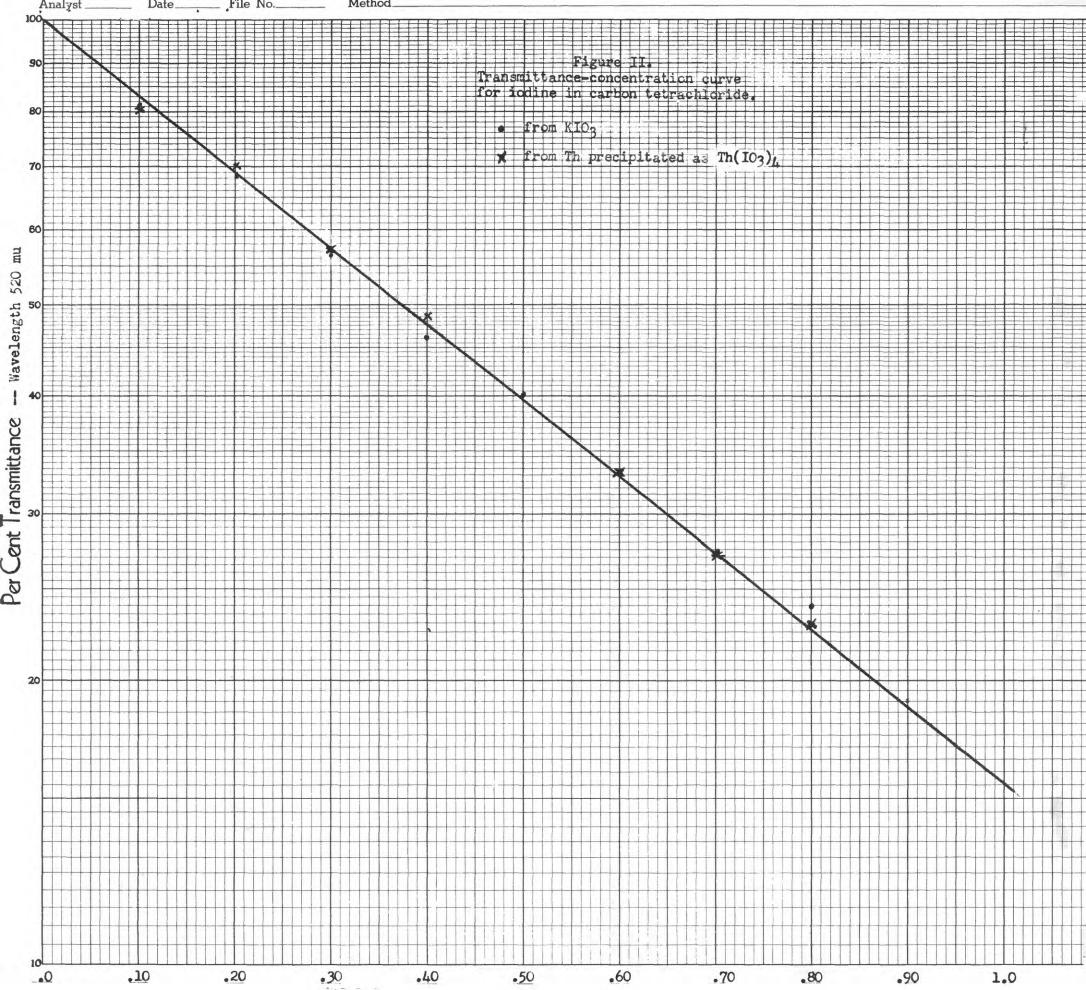


Figure III.

Spectral transmittance curves of iodine in carbon tetrachloride, methyl red in acid solution, thymol blue in acid solution.

